



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB 92700-10313-045-4-PO
Job Sheet 194295



Part No: RB 92700-10313-045-4-PO **Job Qty:** 1 pcs

Part Name: Measuring Plate Final Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/30/19

Job Tracking No:

Due Date: 5/28/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB 92700-10313-045 Rev A IPP Rev. A 19.04.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	1 pcs	5/28/19	5/28/19	0.00	0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3	MAY 28 2019
110	Packaging 2-1 - Receive - B4B	1 pcs	5/28/19	5/28/19	0.00	0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B Packaging 2 - 20 - B4B Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B Packaging 2 - 28 - B4B	MAY 28 2019



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S184759



Part: RB 92700-10313-045-4

Job No: 194295

Serial No/Batch: S184759

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 05/28/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	1 pcs	5/28/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
130 Packaging 3-1 - Stock - B4B	1 pcs	5/28/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	5/28/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	

DAS

MAY 29 2019 40
9-89

Part Op 100 - -Issue P/O to ARROW TECH MACHINE WORKS ; P/O 48043326 -Manufacture RB 92700-10313-045-4 as
 Descriptions: per DWG. -Certificate of Conformity is required
 110 - Certificate of Conformity is required
 130 - 1-The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

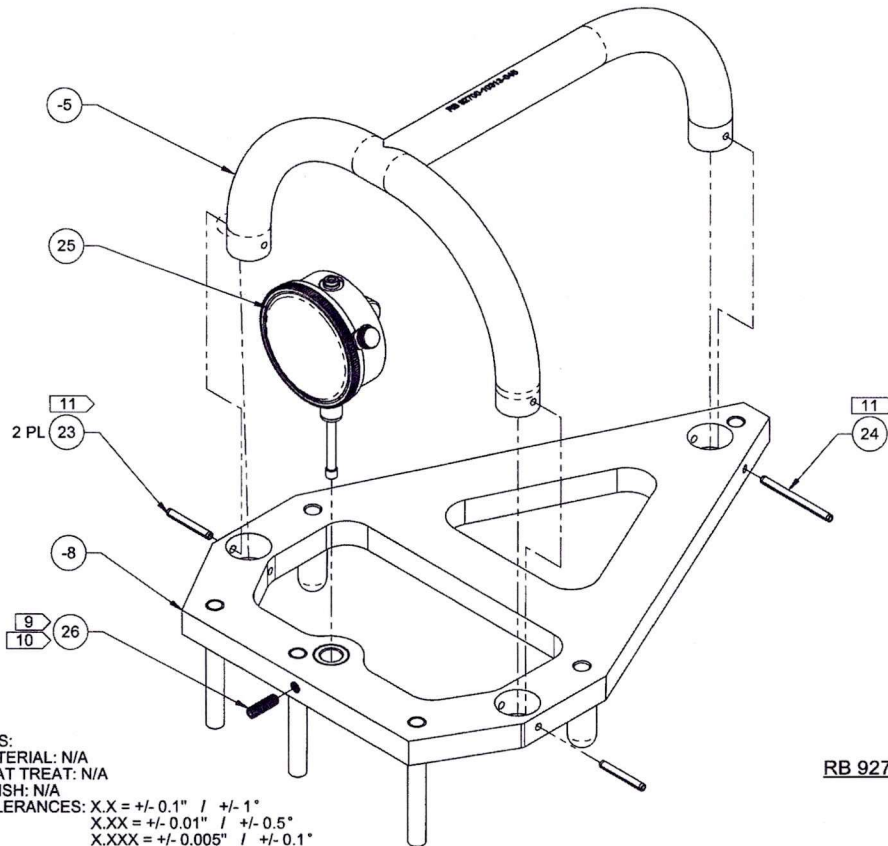
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB 92700-10313-045-4P	Measuring Plate Final Assembly	1 Ea (1 ea)	100-Purchasing	S184758

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB 92700-10313-045-4P	1	0	0
Part Specifications				
Specifications could not be found.				

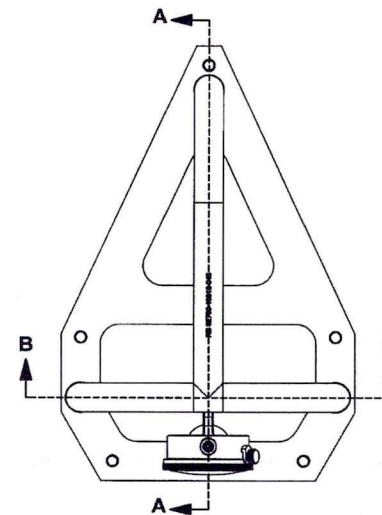
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ITEM #	QTY	PART #	PART TITLE
-5	1	RB 92700-10313-045-5	HANDLE
-8	1	RB 92700-10313-045-8	MEASURING PLATE ASSY
23	2	McMaster#92383A700 OR EQUIV	SPRING PIN SS 1/8" DIA. x 1" LG.
24	1	McMaster#92383A010 OR EQUIV	SPRING PIN SS 1/8" DIA. x 1-5/8" LG.
25	1	McMaster#20715A69 OR EQUIV	DIAL INDICATOR PLUNGER STYLE 0" TO 1"
26	1	McMaster#94355A229 OR EQUIV	FLAT TIP SET SCREW SS #10-32 x 5/8" LG.

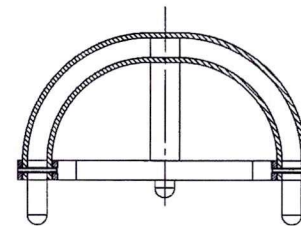


NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) APPLY LOCTITE NICKEL BASED ANTI SEIZE ON THREADS OF ITEM 26 THEN ASSEMBLE WITH ITEM -8
- 10) INSTALL ITEM 26 HAND TIGHT
- 11) PRESS FIT ITEMS 23 AND ITEM 24 WITH ITEM -5
- 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

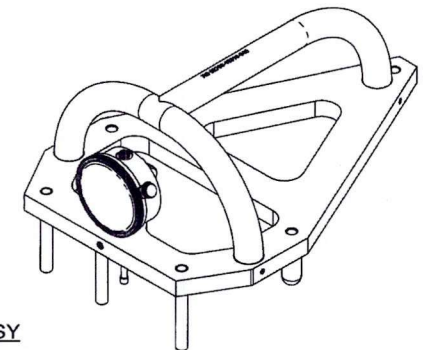


SECTION A-A



SECTION B-B

RB 92700-10313-045-4 MEASURING PLATE FINAL ASSY



DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10313-045	SHEET 5 OF 20
APPROVED	VP	TITLE	SCALE
		TRIM TAB TOOL	NTS
DATE	1/16/2019	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Quotation

PHGE Machine Works LLC dba
Arrow Tech Machine Works
29751 E. Enid Rd. Unit C
Eugene, Oregon 97402

Date	Quote #
4/27/2019	282

Phone: (541) 780-6938
FAX: (458) 215-4938
Email: atechmachineworks@gmail.com

Customer Details	Payment Terms	Sales Rep
DartAerospace	Withing 30 days due net	Gabriel Escobar
	Contact	
	Patrick Lussier	

Qty	Item	Description	Unit Price	Amount
1	RB-92700-10313-045-4 Rev-B	Measuring Plate Final Assy.	\$ 2,429.00	\$ 2,429.00

Purchase

Thank You

Subtotal	\$	2,429.00
Freight		
Payment and Credit Applied		
Total	\$	<u>2,429.00</u>

waiting for BOM and Route



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB043326**



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB043326
PO Date: 4/30/19
Due Date: 5/28/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	194295	RB 92700- 10313- 045-4P			Measuring Plate Final Assembly REV B	Firmed	-	5/28/19	1 Ea	0 Ea	1 Ea	\$2,429.00/Ea	\$2,429.00

Grand Total: \$2,429.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS



RECEIVED

04/30/19 6:5

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Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043326



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Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB043326

PO Date: 4/30/19

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Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

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Special Comments:

Items

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Grand Total: \$2,429.00

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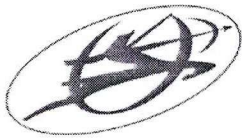
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS



4/30/19 9:16 AM dart.Lussier.Patrick

8128 4001 7306
fedex



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 573

5/24/2019
PO Ref: HB043326 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty
1 ✓

Item
MEASURING PLATE FINAL ASSEMBLY

Part No.
RB 92700-10313-045-4 REV.B ✓

DAS
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RECEIVED

MAY 28 2019

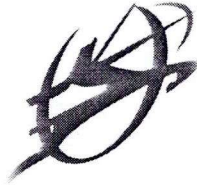
DART AEROSPACE LTD.

Received by:

Packaged by: J.M.L.

Checked by: G.E.

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB043326 ✓ Dated: 5/24/2019

Our Order / Job No: AWT-POHB043326 Order Qty: 1 ✓

Part Name: MEASURING PLATE ASSEMBLY

Part Number RB 92700-10313-045-4 REV.B ✓

Lot Size: N/A Ship Date: 5/24/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB 92700-10313-045-4 Rev: B

Material Size and Type: -5, -9/ 6061 ALUM.; -11, -12/ 304 SS

Material Specifications: ALUM.: ASTM B221; SS.: ASTM A479

Heat Treatment: N/A

Plating/Finish: RED ANODIZE: MIL-A-8625 TYPE 2 CLASS 2;

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 05/24/19

Signed: _____

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40
8-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com